

**Benzene, Toluene, Xylene (BTX) / Hydrogenated Pygas (HPG)**

Version 4.3

Revision Date 2024-05-16

SECTION 1: Identification of the substance/mixture and of the company/undertaking**Product information**

Product Name : Benzene, Toluene, Xylene (BTX) / Hydrogenated Pygas (HPG)
Material : 1015406, 1037554

Company : Chevron Phillips Chemical Company LP
10001 Six Pines Drive
The Woodlands, TX 77380

Emergency telephone:**Health:**

866.442.9628 (North America)
1.832.813.4984 (International)

Transport:

CHEMTREC 800.424.9300 or 703.527.3887(int'l)
Asia: CHEMWATCH (+612 9186 1132) China: 0532 8388 9090
Mexico CHEMTREC 01-800-681-9531 (24 hours)
South America SOS-Cotec Inside Brazil: 0800.111.767 Outside Brazil: +55.19.3467.1600
Argentina: +(54)-1159839431
EUROPE: BIG +32.14.584545 (phone) or +32.14583516 (telefax)
Austria: VIZ +43 1 406 43 43 (24 hours/day, 7 days/week)
Belgium: 070 245 245 (24 hours/day, 7 days/week)
Bulgaria: +359 2 9154 233
Croatia: +3851 2348 342 (24 hours/day, 7 days/week)
Cyprus: 1401
Czech Republic: Toxicological Information Center +420 224 919 293, +420 224 915 402
Denmark: Danish Poison Center (Gifftinjen): +45 8212 1212
Estonia: BIG +32.14.584545 (phone) or +32.14583516 (telefax)
Finland: 0800 147 111 09 471 977 (24 hours/day)
France: ORFILA number (INRS): + 33 (0) 1 45 42 59 59 (24 hours/day, 7 days/week)
Germany: BIG +32.14.584545 (phone) or +32.14583516 (telefax)
Greece: (0030) 2107793777 (24 hours/day, 7 days/week)
Hungary: +36-80-201-199 (24 hours/day, 7 days/week)
Iceland: 543 2222 (24 hours/day, 7 days/week)
Ireland: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

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Italy: POISON CENTER MILAN – Azienda Ospedaliera Niguarda Ca` Grande Tel. +39 02 66101029; POISON CENTER ROME – Policlinico “Agostino Gemelli”, Servizio di tossicologia clinica Tel. +39 06 3054343; POISON CENTER ROME – Ospedale Pediatrico Bambino Gesù Tel. +39 06 68593726; POISON CENTER ROME – Policlinico “Umberto I” Tel. +39 06 4997 8000; POISON CENTER FOGGIA – Azienda Ospedaliera Universitaria Riuniti Tel. +39 0881 732326; POISON CENTER NAPLES – Azienda Ospedaliera “Antonio Cardarelli” Tel. +39 081 7472870; POISON CENTER FLORENCE – Azienda Ospedaliera universitaria Careggi Tel. +39 055 7947819; POISON CENTER PAVIA – IRCCS Fondazione Salvatore Maugeri Tel. +39 0382 24444; POISON CENTER BERGAMO – Azienda Ospedaliera “Papa Giovanni XXIII” Tel. 800 883 300; POISON CENTER VERONA – Azienda Ospedaliera Universitaria integrata Tel. 800 011 858;

Latvia: State Fire and Rescue Service, phone number: 112; Toxicology and Sepsis Clinic Poisoning and Drug Information Center, Hipokrāta 2, Riga, Latvia, LV-1038, phone number +371 67042473. (24 hours.)

Liechtenstein: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

Lithuania: +370 (85) 2362052

Luxembourg: (+352) 8002 5500 (24 hours/day, 7 days/week)

Malta: +356 2395 2000

The Netherlands: NVIC: +31 (0)88 755 8000

Norway: 22 59 13 00 (24 hours/day, 7 days/week)

Poland: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

Portugal: CIAV phone number: +351 800 250 250

Romania: +40213183606

Slovakia: +421 2 5477 4166

Slovenia: Phone number: 112

Spain: National Emergency Telephone Number of Spanish Poison Centre: +34 91 562 04 20 (24 hours/day, 7 days/week)

Sweden: 112 – ask for Poisons Information

Responsible Department : Product Safety and Toxicology Group
 E-mail address : SDS@CPChem.com
 Website : www.CPChem.com

SECTION 2: Hazards identification**Classification of the substance or mixture**

This product has been classified in accordance with the hazard communication standard 29 CFR 1910.1200; the SDS and labels contain all the information as required by the standard.

Classification

: Flammable liquids, Category 2
 Skin irritation, Category 2
 Eye irritation, Category 2A
 Germ cell mutagenicity, Category 1B
 Carcinogenicity, Category 1A
 Reproductive toxicity, Category 2
 Specific target organ toxicity - single exposure, Category 3,
 Respiratory system, Central nervous system
 Specific target organ toxicity - repeated exposure, Category 1,
 Blood
 Specific target organ toxicity - repeated exposure, Category 2,
 Inhalation, Auditory organs, color vision, Nervous system
 Aspiration hazard, Category 1

Labeling

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Symbol(s)

:



Signal Word

: Danger

Hazard Statements

: H225: Highly flammable liquid and vapor.
 H304: May be fatal if swallowed and enters airways.
 H315: Causes skin irritation.
 H319: Causes serious eye irritation.
 H335: May cause respiratory irritation.
 H336: May cause drowsiness or dizziness.
 H340: May cause genetic defects.
 H350: May cause cancer.
 H360Df: May damage the unborn child. Suspected of damaging fertility.
 H372: Causes damage to organs (Blood) through prolonged or repeated exposure.
 H373: May cause damage to organs (Auditory organs, color vision, Nervous system) through prolonged or repeated exposure if inhaled.

Precautionary Statements

: **Prevention:**

P201 Obtain special instructions before use.
 P202 Do not handle until all safety precautions have been read and understood.
 P210 Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking.
 P233 Keep container tightly closed.
 P240 Ground/bond container and receiving equipment.
 P241 Use explosion-proof electrical/ ventilating/ lighting/ equipment.
 P242 Use only non-sparking tools.
 P243 Take precautionary measures against static discharge.
 P260 Do not breathe dust/ fume/ gas/ mist/ vapors/ spray.
 P264 Wash skin thoroughly after handling.
 P270 Do not eat, drink or smoke when using this product.
 P271 Use only outdoors or in a well-ventilated area.
 P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response:

P301 + P310 IF SWALLOWED: Immediately call a POISON CENTER/ doctor.
 P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.
 P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell.
 P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P308 + P313 IF exposed or concerned: Get medical advice/ attention.
 P331 Do NOT induce vomiting.
 P332 + P313 If skin irritation occurs: Get medical advice/ attention.
 P337 + P313 If eye irritation persists: Get medical advice/ attention.
 P362 Take off contaminated clothing and wash before reuse.

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P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

Storage:

P403 + P233 Store in a well-ventilated place. Keep container tightly closed.

P403 + P235 Store in a well-ventilated place. Keep cool.

P405 Store locked up.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

Carcinogenicity:**IARC**

Group 1: Carcinogenic to humans

Benzene 71-43-2

Group 2B: Possibly carcinogenic to humans

Ethylbenzene 100-41-4

Naphthalene 91-20-3

Cumene 98-82-8

NTP

Reasonably anticipated to be a human carcinogen

Naphthalene 91-20-3

Cumene 98-82-8

Known to be human carcinogen

Benzene 71-43-2

SECTION 3: Composition/information on ingredients

Synonyms : Hexane, Light hydrotreated distillate
BTX Concentrate

Molecular formula : UVCB

Component	CAS-No.	Weight %
Benzene	71-43-2	0 - 80
Toluene	108-88-3	0 - 30
Xylenes	1330-20-7	0 - 10
Ethylbenzene	100-41-4	0 - 10
n-Heptane	142-82-5	0 - 5
n-hexane	110-54-3	0 - 10
Methylcyclopentane	96-37-7	0 - 5
Naphthalene	91-20-3	0 - 1
Cyclohexane	110-82-7	0 - 5
Cyclopentane	287-92-3	0 - 1
Cumene	98-82-8	0 - 1
1,2,4-Trimethylbenzene	95-63-6	0 - 1

SECTION 4: First aid measures

General advice : Move out of dangerous area. Show this material safety data sheet to the doctor in attendance. Material may produce a serious, potentially fatal pneumonia if swallowed or vomited.

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- If inhaled : Consult a physician after significant exposure. If unconscious, place in recovery position and seek medical advice.
- In case of skin contact : If skin irritation persists, call a physician. If on skin, rinse well with water. If on clothes, remove clothes.
- In case of eye contact : Immediately flush eye(s) with plenty of water. Remove contact lenses. Protect unharmed eye. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.
- If swallowed : Keep respiratory tract clear. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician. Take victim immediately to hospital.

SECTION 5: Firefighting measures

- Flash point : 4°C (39°F)
- Autoignition temperature : No data available
- Suitable extinguishing media : Alcohol-resistant foam. Carbon dioxide (CO₂). Dry chemical.
- Unsuitable extinguishing media : High volume water jet.
- Specific hazards during fire fighting : Do not allow run-off from fire fighting to enter drains or water courses.
- Special protective equipment for fire-fighters : Wear self-contained breathing apparatus for firefighting if necessary.
- Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. For safety reasons in case of fire, cans should be stored separately in closed containments. Use a water spray to cool fully closed containers.
- Fire and explosion protection : Do not spray on a naked flame or any incandescent material. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors). Use only explosion-proof equipment. Keep away from open flames, hot surfaces and sources of ignition.
- Hazardous decomposition products : Carbon monoxide.

SECTION 6: Accidental release measures

- Personal precautions : Use personal protective equipment. Ensure adequate ventilation. Remove all sources of ignition. Evacuate personnel to safe areas. Beware of vapors accumulating to form explosive concentrations. Vapors can accumulate in low

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areas.

Environmental precautions : Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.

Methods for cleaning up : Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

SECTION 7: Handling and storage**Handling**

Advice on safe handling : Avoid formation of aerosol. Do not breathe vapors/dust. Avoid exposure - obtain special instructions before use. Avoid contact with skin and eyes. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Take precautionary measures against static discharges. Provide sufficient air exchange and/or exhaust in work rooms. Open drum carefully as content may be under pressure. Dispose of rinse water in accordance with local and national regulations.

Advice on protection against fire and explosion : Do not spray on a naked flame or any incandescent material. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors). Use only explosion-proof equipment. Keep away from open flames, hot surfaces and sources of ignition.

Storage

Requirements for storage areas and containers : No smoking. Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. Electrical installations / working materials must comply with the technological safety standards.

SECTION 8: Exposure controls/personal protection**Ingredients with workplace control parameters****US**

Components	Basis	Value	Control parameters	Note
Benzene	ACGIH	TWA	0.5 ppm,	A1, Skin,
	ACGIH	STEL	2.5 ppm,	A1, Skin,
	OSHA Z-1-A	TWA	1 ppm,	
	OSHA Z-1-A	CEIL	5 ppm,	
	OSHA Z-2	Peak	50 ppm,	
	OSHA 29 CFR 1910.1028(c)	TWA	1 ppm,	
	OSHA 29 CFR 1910.1028(c)	STEL	5 ppm,	
Toluene	OSHA CARC	PEL	1 ppm,	
	OSHA CARC	STEL	5 ppm,	
	ACGIH	TWA	20 ppm,	A4,
	OSHA Z-2	TWA	200 ppm,	
	OSHA Z-2	CEIL	300 ppm,	
	OSHA Z-2	Peak	500 ppm,	

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	OSHA Z-1-A	TWA	100 ppm, 375 mg/m3	
	OSHA Z-1-A	STEL	150 ppm, 560 mg/m3	
Xylenes	OSHA Z-1	TWA	100 ppm, 435 mg/m3	
	OSHA Z-1-A	STEL	150 ppm, 655 mg/m3	
	OSHA Z-1-A	TWA	100 ppm, 435 mg/m3	
	ACGIH	TWA	100 ppm,	A4,
	ACGIH	STEL	150 ppm,	A4,
Ethylbenzene	OSHA Z-1	TWA	100 ppm, 435 mg/m3	
	OSHA Z-1-A	TWA	100 ppm, 435 mg/m3	
	OSHA Z-1-A	STEL	125 ppm, 545 mg/m3	
	ACGIH	TWA	20 ppm,	A3,
n-hexane	ACGIH	TWA	50 ppm,	Skin,
	OSHA Z-1	TWA	500 ppm, 1,800 mg/m3	
	OSHA Z-1-A	TWA	50 ppm, 180 mg/m3	
Methylcyclopentane	ACGIH	TWA	500 ppm,	CNS impair, URT irr, eye irr,
	ACGIH	STEL	1,000 ppm,	CNS impair, URT irr, eye irr,
	OSHA Z-1-A	TWA	500 ppm, 1,800 mg/m3	
	OSHA Z-1-A	STEL	1,000 ppm, 3,600 mg/m3	
n-Heptane	OSHA Z-1	TWA	500 ppm, 2,000 mg/m3	
	OSHA Z-1-A	TWA	400 ppm, 1,600 mg/m3	
	OSHA Z-1-A	STEL	500 ppm, 2,000 mg/m3	
	ACGIH	TWA	400 ppm,	
	ACGIH	STEL	500 ppm,	
Cyclopentane	ACGIH	TWA	600 ppm,	
	OSHA Z-1-A	TWA	600 ppm, 1,720 mg/m3	
Cyclohexane	ACGIH	TWA	100 ppm,	
	OSHA Z-1	TWA	300 ppm, 1,050 mg/m3	
	OSHA Z-1-A	TWA	300 ppm, 1,050 mg/m3	
Naphthalene	ACGIH	TWA	10 ppm,	A3, Skin,
	ACGIH	STEL	15 ppm,	hematologic eff, URT irr, eye irr, eye dam, (), A4, Skin,
	OSHA Z-1	TWA	10 ppm, 50 mg/m3	
	OSHA Z-1-A	TWA	10 ppm, 50 mg/m3	
	OSHA Z-1-A	STEL	15 ppm, 75 mg/m3	
Cumene	ACGIH	TWA	50 ppm,	
	OSHA Z-1	TWA	50 ppm, 245 mg/m3	X,
	OSHA Z-1-A	TWA	50 ppm, 245 mg/m3	X,
1,2,4-Trimethylbenzene	ACGIH	TWA	25 ppm,	
	OSHA Z-1-A	TWA	25 ppm, 125 mg/m3	

- () Adopted values or notations enclosed are those for which changes are proposed in the NIC
A1 Confirmed human carcinogen
A3 Confirmed animal carcinogen with unknown relevance to humans
A4 Not classifiable as a human carcinogen
CNS impair Central Nervous System impairment
eye dam Eye damage
eye irr Eye irritation
hematologic eff Hematologic effects
Skin Danger of cutaneous absorption
URT irr Upper Respiratory Tract irritation
X Skin notation

Immediately Dangerous to Life or Health Concentrations (IDLH)

Substance name	CAS-No.	Control parameters	Update
Benzene	71-43-2	Immediately Dangerous to Life or Health Concentration Value 500 parts per million	1995-03-01
Toluene	108-88-3	Immediately Dangerous to Life or Health Concentration Value 500 parts per million	1995-03-01
Xylenes	1330-20-7	Immediately Dangerous to Life or Health Concentration Value 900 parts per million	2017-09-01
Ethylbenzene	100-41-4	Immediately Dangerous to Life or Health Concentration Value 800 parts per million	1995-03-01
n-hexane	110-54-3	Immediately Dangerous to Life or Health Concentration Value 1100 parts per million	1995-03-01
n-Heptane	142-82-5	Immediately Dangerous to Life or Health Concentration Value 750 parts per million	1995-03-01

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Cyclohexane	110-82-7	Immediately Dangerous to Life or Health Concentration Value 1300 parts per million	1995-03-01
Naphthalene	91-20-3	Immediately Dangerous to Life or Health Concentration Value 250 parts per million	1995-03-01
Cumene	98-82-8	Immediately Dangerous to Life or Health Concentration Value 900 parts per million	1995-03-01

Biological exposure indices**US**

Substance name	CAS-No.	Control parameters	Sampling time	Update
Benzene	71-43-2	S-Phenylmercapturic acid: 25 µg/g creatinine Background (Urine)	End of shift (As soon as possible after exposure ceases)	2010-03-01
		t,t-Muconic acid: 500 µg/g creatinine Background (Urine)	End of shift (As soon as possible after exposure ceases)	2010-03-01
Toluene	108-88-3	Toluene: 0.02 mg/l (In blood)	Prior to last shift of workweek	2010-03-01
		Toluene: 0.03 mg/l (Urine)	End of shift (As soon as possible after exposure ceases)	2010-03-01
		o-Cresol: 0.3 mg/g Creatinine Background (Urine) With hydrolyses ()	End of shift (As soon as possible after exposure ceases)	2010-03-01
Xylenes	1330-20-7	Methylhippuric acids: 1.5 g/g creatinine (Urine)	End of shift (As soon as possible after exposure ceases)	2013-03-01
Ethylbenzene	100-41-4	Sum of mandelic acid and phenyl glyoxylic acid: 0.15 g/g creatinine Nonspecific (Urine)	End of shift (As soon as possible after exposure ceases)	2016-03-01
n-hexane	110-54-3	2,5-Hexanedione: 0.5 mg/l Without hydrolysis (Urine)	End of shift	2020-02-01

Engineering measures

Adequate ventilation to control airborne concentrations below the exposure guidelines/limits. Consider the potential hazards of this material (see Section 2), applicable exposure limits, job activities, and other substances in the work place when designing engineering controls and selecting personal protective equipment. If engineering controls or work practices are not adequate to prevent exposure to harmful levels of this material, the personal protective equipment listed below is recommended. The user should read and understand all instructions and limitations supplied with the equipment since protection is usually provided for a limited time or under certain circumstances.

Personal protective equipment

Respiratory protection : If ventilation or other engineering controls are not adequate to maintain minimal oxygen content of 19.5% by volume under normal atmospheric pressure, a supplied-air NIOSH approved respirator may be appropriate. If exposure to harmful levels of airborne material may occur, a NIOSH approved respirator that provides protection may be appropriate, such as: Air-Purifying Respirator for Organic Vapors. Full-Face Air-Purifying Respirator for Organic Vapors, Dusts and Mists. A positive pressure, air-supplying respirator may be appropriate if there is potential for uncontrolled release, aerosolization, exposure levels are not known, or other circumstances where air-purifying respirators may not provide adequate protection.

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Hand protection	:	The suitability for a specific workplace should be discussed with the producers of the protective gloves. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.
Eye protection	:	Eye wash bottle with pure water. Tightly fitting safety goggles.
Skin and body protection	:	Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place. Wear as appropriate: Flame retardant antistatic protective clothing. Workers should wear antistatic footwear.
Hygiene measures	:	When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.
Protective measures	:	Wear suitable protective equipment. Avoid contact with skin. When using do not eat, drink or smoke.

SECTION 9: Physical and chemical properties**Information on basic physical and chemical properties****Appearance**

Form	:	liquid
Physical state	:	liquid
Color	:	Colorless
Odor	:	Mild
Odor Threshold	:	No data available

Safety data

Flash point	:	4°C (39°F)
Lower explosion limit	:	No data available
Upper explosion limit	:	No data available
Oxidizing properties	:	No
Autoignition temperature	:	No data available
Molecular formula	:	UVCB
Molecular weight	:	81.2 g/mol
pH	:	Not applicable
Pour point	:	No data available
Boiling point/boiling range	:	66-232°C (151-450°F)

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Vapor pressure	: No data available
Relative density	: 0.86 at 21.6 °C (70.9 °F)
Water solubility	: negligible
Partition coefficient: n-octanol/water	: No data available
Viscosity, kinematic	: No data available
Relative vapor density	: No data available
Evaporation rate	: 2.8
Percent volatile	: > 99 %

SECTION 10: Stability and reactivity

Reactivity	: Stable under recommended storage conditions.
Chemical stability	: This material is considered stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.
Possibility of hazardous reactions	
Hazardous reactions	: Hazardous reactions: Vapors may form explosive mixture with air.
Conditions to avoid	: Heat, flames and sparks.
Materials to avoid	: May react with oxygen and strong oxidizing agents, such as chlorates, nitrates, peroxides, etc.
Hazardous decomposition products	: Carbon monoxide
Other data	: No decomposition if stored and applied as directed.

SECTION 11: Toxicological information

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Acute oral toxicity : LD50 Oral: > 5,000 mg/kg
Species: Rat

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Acute inhalation toxicity : LC50: > 12400 ppm
Exposure time: 4 h
Species: Rat

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Test atmosphere: vapor

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Acute dermal toxicity : LD50 Dermal: > 2,000 mg/kg
 Species: Rabbit
 Information refers to the main ingredient.

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Skin irritation : May cause skin irritation in susceptible persons.

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Eye irritation : May irritate eyes.

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Sensitization : Did not cause sensitization on laboratory animals.

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Repeated dose toxicity : Method: Based on product or component testing, long term repeated exposure may cause damage to the following organs:
 Target Organs: Auditory organs, Eyes, Blood, Nervous system
 Estimated based on individual component values.

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Genotoxicity in vitro : Remarks: No data available

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Genotoxicity in vivo : Remarks: No data available

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Carcinogenicity : Method: Estimated based on individual component values.
 Remarks: Suspect cancer hazard

Reproductive toxicity

Toluene : Species: Rat
 Application Route: Inhalation
 Dose: 0, 100, 500, 2000 ppm
 Test period: 95 d
 NOAEL Parent: 2000 ppm

n-Heptane : Species: Rat
 Sex: male and female
 Application Route: Inhalation
 Dose: 0, 900, 3000, 9000 ppm
 Number of exposures: 6 hr/d, 5 d/wk
 Test period: 13 wk
 Method: OECD Test Guideline 416
 NOAEL Parent: 3000ppm
 NOAEL F1: 3000 ppm
 NOAEL F2: 3000 ppm
 Information given is based on data obtained from similar substances.

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n-hexane
 Species: Rat
 Sex: male
 Application Route: Inhalation
 Dose: 5,000 ppm
 Number of exposures: 16 hr/d, 6 d/wk
 Test period: 6 wks
 permanent testicular damage characterized by loss of germ-cell line

Cyclohexane
 Species: Rat
 Application Route: Inhalation
 Dose: 0, 500, 2000, 7000 ppm
 Number of exposures: 6 hr/d, 5 d/wk
 Method: OECD Test Guideline 416
 NOAEL Parent: 500 ppm
 NOAEL F1: 7000 ppm
 NOAEL F2: 7000 ppm

Cyclopentane
 Species: Rat
 Sex: males
 Application Route: Inhalation
 Dose: 0, 500, 2000, 7000 ppm
 Number of exposures: 6 h/day
 NOAEL Parent: 2000 ppm
 NOAEL F1: 2000 ppm
 NOAEL F2: 2000 ppm
 Reduced fetal weight.
 Information given is based on data obtained from similar substances.

Developmental Toxicity

Toluene : Species: Rat
 Application Route: Inhalation
 Dose: 0, 100, 500, 2000 ppm
 Test period: 95 d
 NOAEL Teratogenicity: 400-750 ppm

Xylenes
 Species: Rat
 Application Route: Inhalation
 Dose: 0, 805, 1610 ppm
 Number of exposures: 6 h/d
 Test period: GD 7-16
 NOAEL Maternal: 1610 ppm

 Species: Mouse
 Application Route: oral gavage
 Dose: 0, 780, 1960, 2619 mg/kg
 Number of exposures: 3 times/d
 Test period: GD 6-15
 NOAEL Teratogenicity: 780 mg/kg
 NOAEL Maternal: 780 mg/kg

n-Heptane
 Species: Rat
 Application Route: Inhalation
 Dose: 0, 900, 3000, 9000 ppm
 Exposure time: GD6-15
 Number of exposures: 6 hrs/d

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	<p>NOAEL Teratogenicity: 9000 ppm NOAEL Maternal: 3000 ppm</p>
n-hexane	<p>Species: Rat Application Route: Inhalation Dose: 200, 1,000, 5,000 ppm Number of exposures: 20 hr/d, daily Test period: GD 6-20 NOAEL Teratogenicity: 200 ppm NOAEL Maternal: 200 ppm</p> <p>Species: Mouse Application Route: Inhalation Dose: 200, 1,000, 5,000 ppm Number of exposures: 20 hr/d, daily Test period: GD 6-17 NOAEL Maternal: 1,000 ppm</p>
Naphthalene	<p>Species: Rabbit Application Route: oral gavage Dose: 40, 200, 400 mg/kg Test period: 29 d, GD 6-18 NOAEL Teratogenicity: 400 mg/kg</p>
Cyclohexane	<p>Species: Rat Application Route: Inhalation Dose: 0, 500, 2,000, 7,000 PPM Number of exposures: 6 hr/d Test period: GD 6-15 Method: OECD Guideline 414 NOAEL Teratogenicity: 7,000 ppm NOAEL Maternal: 500 ppm</p> <p>Species: Rabbit Application Route: Inhalation Dose: 0, 500, 2,000, 7,000 PPM Number of exposures: 6 hr/d Test period: GD 6-18 Method: OECD Guideline 414 NOAEL Teratogenicity: 7,000 ppm NOAEL Maternal: 500 ppm</p>
Cyclopentane	<p>Species: Rat Application Route: oral gavage Dose: 0, 100, 500, 1000 mg/kg Exposure time: GD 6 - 15 Number of exposures: daily NOAEL Teratogenicity: 1,000 mg/kg NOAEL Maternal: 1,000 mg/kg Information given is based on data obtained from similar substances.</p>
Cumene	<p>Species: Rat Application Route: Inhalation Dose: 0, 100, 500, 1200 ppm Number of exposures: 6 h/d Test period: GD 6-15 NOAEL Teratogenicity: > 1200 ppm NOAEL Maternal: 100 ppm</p>

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Species: Rabbit
 Application Route: Inhalation
 Dose: 0, 500, 1200, 2300 ppm
 Number of exposures: 6 h/d
 Test period: GD 6-18
 NOAEL Teratogenicity: > 2300 ppm

Benzene, Toluene, Xylene (BTX) / Hydrogenated Pygas (HPG)

Aspiration toxicity : May be fatal if swallowed and enters airways.
 Substances known to cause human aspiration toxicity hazards or to be regarded as if they cause human aspiration toxicity hazard.

Toxicology Assessment**Benzene, Toluene, Xylene (BTX) / Hydrogenated Pygas (HPG)**

CMR effects : Carcinogenicity:
 May cause cancer.
 Mutagenicity:
 May cause genetic defects.
 Teratogenicity:
 May damage the unborn child.
 Reproductive toxicity:
 Suspected of damaging fertility.

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Further information : Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting. Concentrations substantially above the TLV value may cause narcotic effects. Solvents may degrease the skin.

SECTION 12: Ecological information**Ecotoxicity effects**

Toxicity to fish : Estimated based on individual component values.
 Toxic to fish.

Toxicity to daphnia and other aquatic invertebrates : Estimated based on individual component values.
 Toxic to aquatic organisms.

Toxicity to algae : Estimated based on individual component values.
 Toxic to algae.

M-Factor
 cyclohexane : M-Factor (Acute Aquat. Tox.) 1

Toxicity to fish (Chronic toxicity)

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n-Heptane : NOELR: 1.284 mg/l
 Exposure time: 28 d
 Species: Oncorhynchus mykiss (rainbow trout)
 Method: QSAR modeled data

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity)

Ethylbenzene : NOEC: 1 mg/l
 Exposure time: 7 d
 Species: Daphnia pulex (Water flea)
 semi-static test
 Analytical monitoring: yes

Biodegradability : Expected to be ultimately biodegradable

Elimination information (persistence and degradability)

Bioaccumulation : This material is not expected to bioaccumulate.

Mobility : No data available

Results of PBT assessment : This mixture contains no substance considered to be persistent, bioaccumulating and toxic (PBT).

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal., Toxic to aquatic life with long lasting effects.

Ecotoxicology Assessment

Short-term (acute) aquatic hazard : Toxic to aquatic life.

Long-term (chronic) aquatic hazard : Toxic to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

The information in this SDS pertains only to the product as shipped.

Use material for its intended purpose or recycle if possible. This material, if it must be discarded, may meet the criteria of a hazardous waste as defined by US EPA under RCRA (40 CFR 261) or other State and local regulations. Measurement of certain physical properties and analysis for regulated components may be necessary to make a correct determination. If this material is classified as a hazardous waste, federal law requires disposal at a licensed hazardous waste disposal facility.

Product : The product should not be allowed to enter drains, water courses or the soil. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents. Dispose of as unused product. Do not re-use empty containers. Do not burn, or use a cutting torch on, the empty drum.

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SECTION 14: Transport information

The shipping descriptions shown here are for bulk shipments only, and may not apply to shipments in non-bulk packages (see regulatory definition).

Consult the appropriate domestic or international mode-specific and quantity-specific Dangerous Goods Regulations for additional shipping description requirements (e.g., technical name or names, etc.) Therefore, the information shown here, may not always agree with the bill of lading shipping description for the material. Flashpoints for the material may vary slightly between the SDS and the bill of lading.

US DOT (UNITED STATES DEPARTMENT OF TRANSPORTATION)

UN1268, PETROLEUM PRODUCTS, N.O.S., 3, II, MARINE POLLUTANT, (N-HEPTANE, N-HEXANE)

IMO / IMDG (INTERNATIONAL MARITIME DANGEROUS GOODS)

UN1268, PETROLEUM PRODUCTS, N.O.S., 3, II, (4 °C c.c.), MARINE POLLUTANT, (N-HEPTANE, N-HEXANE)

IATA (INTERNATIONAL AIR TRANSPORT ASSOCIATION)

UN1268, PETROLEUM PRODUCTS, N.O.S., 3, II

ADR (AGREEMENT ON DANGEROUS GOODS BY ROAD (EUROPE))

UN1268, PETROLEUM PRODUCTS, N.O.S., 3, II, (D/E), ENVIRONMENTALLY HAZARDOUS, (N-HEPTANE, N-HEXANE)

RID (REGULATIONS CONCERNING THE INTERNATIONAL TRANSPORT OF DANGEROUS GOODS (EUROPE))

33, UN1268, PETROLEUM PRODUCTS, N.O.S., 3, II, ENVIRONMENTALLY HAZARDOUS, (N-HEPTANE, N-HEXANE)

ADN (EUROPEAN AGREEMENT CONCERNING THE INTERNATIONAL CARRIAGE OF DANGEROUS GOODS BY INLAND WATERWAYS)

UN1268, PETROLEUM PRODUCTS, N.O.S., 3, II, ENVIRONMENTALLY HAZARDOUS, (N-HEPTANE, N-HEXANE)

Maritime transport in bulk according to IMO instruments

SECTION 15: Regulatory information**National legislation**

SARA 311/312 Hazards : Flammable (gases, aerosols, liquids, or solids)
Germ cell mutagenicity
Carcinogenicity
Reproductive toxicity
Specific target organ toxicity (single or repeated exposure)

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Aspiration hazard
 Skin corrosion or irritation
 Serious eye damage or eye irritation

EPCRA - EMERGENCY PLANNING COMMUNITY RIGHT - TO - KNOW

CERCLA Reportable
 Quantity : 10 lbs

Benzene

SARA 302 Reportable
 Quantity : This material does not contain any components with a SARA
 302 RQ.

SARA 302 Threshold
 Planning Quantity : This material does not contain any components with a section
 302 EHS TPQ.

SARA 304 Reportable
 Quantity : This material does not contain any components with a section
 304 EHS RQ.

SARA 313 Components : The following components are subject to reporting levels
 established by SARA Title III, Section 313:

: Benzene - 71-43-2
 Toluene - 108-88-3
 Xylenes - 1330-20-7
 Ethylbenzene - 100-41-4
 n-hexane - 110-54-3
 Cyclohexane - 110-82-7
 Naphthalene - 91-20-3
 Cumene - 98-82-8
 1,2,4-Trimethylbenzene - 95-63-6

Clean Air Act

Ozone-Depletion
 Potential : This product neither contains, nor was manufactured with a Class I or
 Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR
 82, Subpt. A, App.A + B).

The following chemical(s) are listed as HAP under the U.S. Clean Air Act, Section 112 (40 CFR 61):

: Benzene - 71-43-2
 Toluene - 108-88-3
 Xylenes - 1330-20-7
 Ethylbenzene - 100-41-4
 n-hexane - 110-54-3
 Naphthalene - 91-20-3
 Cumene - 98-82-8

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This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

The following chemical(s) are listed under the U.S. Clean Air Act Section 111 SOCM I Intermediate or Final VOC's (40 CFR 60.489):

- : Benzene - 71-43-2
- Toluene - 108-88-3
- Xylenes - 1330-20-7
- Ethylbenzene - 100-41-4
- Cyclohexane - 110-82-7
- Cumene - 98-82-8

US State Regulations**Pennsylvania Right To Know**

- : Benzene - 71-43-2
- Toluene - 108-88-3
- Xylenes - 1330-20-7
- Ethylbenzene - 100-41-4
- n-hexane - 110-54-3
- Methylcyclopentane - 96-37-7
- n-Heptane - 142-82-5
- Cyclopentane - 287-92-3
- Ethyltoluene - 25550-14-5
- Cyclohexane - 110-82-7
- Ethylcyclopentane - 1640-89-7
- Naphthalene - 91-20-3
- Cumene - 98-82-8
- 1,2,4-Trimethylbenzene - 95-63-6

California Prop. 65 Components

- : WARNING: This product can expose you to chemicals including [listed below], which is [are] known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov/food.

Benzene	71-43-2
Ethylbenzene	100-41-4
Naphthalene	91-20-3
Cumene	98-82-8
1,3-Butadiene	106-99-0

WARNING: This product can expose you to chemicals including [listed below], which is [are] known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

Benzene	71-43-2
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Benzene, Toluene, Xylene (BTX) / Hydrogenated Pygas (HPG)

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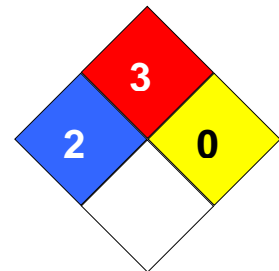
Toluene	108-88-3
n-hexane	110-54-3
1,3-Butadiene	106-99-0

Notification status

Europe REACH	:	Not in compliance with the inventory
Switzerland CH INV	:	On the inventory, or in compliance with the inventory
United States of America (USA) TSCA	:	Product contains substances listed active on the TSCA chemical inventory or are covered by an applicable exemption.
Canada DSL	:	All components of this product are on the Canadian DSL
Australia AIIC	:	Not in compliance with the inventory
New Zealand NZIoC	:	Not in compliance with the inventory
Japan ENCS	:	On the inventory, or in compliance with the inventory
Korea KECI	:	On the inventory, or in compliance with the inventory
Philippines PICCS	:	Not in compliance with the inventory
Taiwan TCSI	:	On the inventory, or in compliance with the inventory
China IECSC	:	Not in compliance with the inventory

SECTION 16: Other information

NFPA Classification : Health Hazard: 2
Fire Hazard: 3
Reactivity Hazard: 0

**Further information**

Legacy SDS Number : PE0087

Significant changes since the last version are highlighted in the margin. This version replaces all previous versions.

The information in this SDS pertains only to the product as shipped.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Key or legend to abbreviations and acronyms used in the safety data sheet

ACGIH	American Conference of Government Industrial Hygienists	LD50	Lethal Dose 50%
AIIC	Australian Inventory of Industrial Chemicals	LOAEL	Lowest Observed Adverse Effect Level
DSL	Canada, Domestic Substances List	NFPA	National Fire Protection Agency
NDSL	Canada, Non-Domestic	NIOSH	National Institute for Occupational

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	Substances List		Safety & Health
CNS	Central Nervous System	NTP	National Toxicology Program
CAS	Chemical Abstract Service	NZIoC	New Zealand Inventory of Chemicals
EC50	Effective Concentration	NOAEL	No Observable Adverse Effect Level
EC50	Effective Concentration 50%	NOEC	No Observed Effect Concentration
EGEST	EOSCA Generic Exposure Scenario Tool	OSHA	Occupational Safety & Health Administration
EOSCA	European Oilfield Specialty Chemicals Association	PEL	Permissible Exposure Limit
EINECS	European Inventory of Existing Chemical Substances	PICCS	Philippines Inventory of Commercial Chemical Substances
MAK	Germany Maximum Concentration Values	PRNT	Presumed Not Toxic
GHS	Globally Harmonized System	RCRA	Resource Conservation Recovery Act
>=	Greater Than or Equal To	STEL	Short-term Exposure Limit
IC50	Inhibition Concentration 50%	SARA	Superfund Amendments and Reauthorization Act.
IARC	International Agency for Research on Cancer	TLV	Threshold Limit Value
IECSC	Inventory of Existing Chemical Substances in China	TWA	Time Weighted Average
ENCS	Japan, Inventory of Existing and New Chemical Substances	TSCA	Toxic Substance Control Act
KECI	Korea, Existing Chemical Inventory	UVCB	Unknown or Variable Composition, Complex Reaction Products, and Biological Materials
<=	Less Than or Equal To	WHMIS	Workplace Hazardous Materials Information System
LC50	Lethal Concentration 50%	ATE	Acute toxicity estimate