SAFETY DATA SHEET



Marlex® HXM 50100-01 Polyethylene

Version 1.5

Revision Date 2019-10-17

According to Regulation (EC) No. 1907/2006, Regulation (EC) No. 2015/830

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1

Product information

Product Name	: Marlex® HXM 50100-01 Polyethylene
Material	: 1019318, 1018756, 1018021, 1018025, 1018751, 1018752,
	1018753, 1019320, 1018755, 1019321, 1019316, 1019319,
	1019317, 1018754

EC-No.Registration number

Chemical name	CAS-No. EC-No. Index No.	Legal Entity Registration number
Ethylene	74-85-1 200-815-3 601-010-00-3	Chevron Phillips Chemical Company LP 01-2119462827-27-0004
1-Hexene	592-41-6 209-753-1	Chevron Phillips Chemical Company LP 01-2119475505-34-0005

1.3

Details of the supplier of the safety data sheet

Company	: Chevron Phillips Chemical Company LP 10001 Six Pines Drive The Woodlands, TX 77380
Local	 Chevron Phillips Chemicals International N.V. Airport Plaza (Stockholm Building) Leonardo Da Vincilaan 19 1831 Diegem Belgium
	SDS Requests: (800) 852-5530 Technical Information: (832) 813-4862 Responsible Party: Product Safety Group Email:sds@cpchem.com
1.4 Emergency telephone:	
SDS Number:10000000795	1/11

SAFETY DATA SHEET

Marlex® HXM 50100-01 Polyethylene

Version 1.5

Revision Date 2019-10-17

	Health: 866.442.9628 (North Ame 1.832.813.4984 (Internati Transport: CHEMTREC 800.424.930 Asia: CHEMWATCH (+6 ²	ional) 00 or 703.527.388 12 9186 1132) Ch	ina: 0532 8388 9090	
	EUROPE: BIG +32.14.58 Mexico CHEMTREC 01-8 South America SOS-Cote Argentina: +(54)-1159839	300-681-9531 (24 ec Inside Brazil: 0		+55.19.3467.1600
	Responsible Department E-mail address Website	: Product Safe : SDS@CPCI : www.CPChe	nem.com	
	MEDICAL APPLICATION CA permanent implantation in the fluids or tissues.			
	Do not use this material in m human body or contact with directly from Chevron Phillip expressly acknowledges the	internal body fluic s Chemical Comp	ls or tissues unless the mate bany LP or its legal affiliates	erial has been provided
	Chevron Phillips Chemical C express warranty or implied in the human body or in cont	warranty concern	ing the suitability of this mat	
SE	CTION 2: Hazards identificat	tion		
2.1	Classification of the subst REGULATION (EC) No 127			
		2/2008	ing to Regulation (EC) No 12	272/2008.
2.1	REGULATION (EC) No 127	2/2008 or mixture accord		272/2008.
	REGULATION (EC) No 127	2/2008 or mixture accord C) No 1272/2008)	
2.2	REGULATION (EC) No 127 Not a hazardous substance Labeling (REGULATION (E	2/2008 or mixture accord :C) No 1272/2008 or mixture accord) ing to Regulation (EC) No 12	
2.2 SE(3.1	REGULATION (EC) No 127 Not a hazardous substance Labeling (REGULATION (E Not a hazardous substance	2/2008 or mixture accord :C) No 1272/2008 or mixture accord) ing to Regulation (EC) No 12	
2.2 SE(3.1	REGULATION (EC) No 127 Not a hazardous substance Labeling (REGULATION (E Not a hazardous substance	2/2008 or mixture accord :C) No 1272/2008 or mixture accord) ing to Regulation (EC) No 12	
2.2 SE(3.1	REGULATION (EC) No 127 Not a hazardous substance Labeling (REGULATION (E Not a hazardous substance CTION 3: Composition/infor	2/2008 or mixture accord :C) No 1272/2008 or mixture accord) ing to Regulation (EC) No 12	

Contains no hazardous ingredients according to GHS. :

SDS Number:10000000795

2/11

Version 1.5

Revision Date 2019-10-17

SECTION 4: First aid measures				
l.1	1 Description of first-aid measures			
	If inhaled	:	Move to fresh air in case of accidental inhalation of dust or fumes from overheating or combustion. If symptoms persist, call a physician.	
	In case of skin contact	:	If the molten material gets on skin, quickly cool in water. Seek immediate medical attention. Do not try to peel the solidified material from the skin or use solvents or thinners to dissolve it.	
	In case of eye contact	:	In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.	
	If swallowed	:	Do not induce vomiting without medical advice.	
SEC	CTION 5: Firefighting measu	res		
	Flash point	:	No data available	
	Autoignition temperature	:	No data available	
5.1	Extinguishing media			
	Suitable extinguishing media	:	Water. Water mist. Dry chemical. Carbon dioxide (CO2). Foam. If possible, water should be applied as a spray from a fogging nozzle since this is a surface burning material. The application of high velocity water will spread the burning surface layer. Avoid the use of straight streams that may create a dust cloud and the risk of a dust explosion. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.	
5.2	Special hazards arising fro Specific hazards during fire fighting	m ti :	he substance or mixture Risks of ignition followed by flame propagation or secondary explosions can be caused by the accumulation of dust, e.g. on floors and ledges.	
5.3				
	Advice for firefighters Special protective equipment for fire-fighters	:	Use personal protective equipment. Wear self-contained breathing apparatus for firefighting if necessary.	
	Further information	:	This material will burn although it is not easily ignited.	
	Fire and explosion protection	:	Treat as a solid that can burn. Avoid generating dust; fine dust dispersed in air in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard.	
	Hazardous decomposition	:	Normal combustion forms carbon dioxide, water vapor and may	

	Polyethylene
/ersion 1.5	Revision Date 2019-10-1
products	produce carbon monoxide, other hydrocarbons and hydrocarbon oxidation products (ketones, aldehydes, organic acids) depending on temperature and air availability. Incomplete combustion can also produce formaldehyde.
ECTION 6: Accidental release me	easures
.1 Personal precautions, protect	tive equipment and emergency procedures
Personal precautions :	Sweep up to prevent slipping hazard. Avoid breathing dust. Avoid dust formation.
Environmental precautions	
Environmental precautions :	Do not contaminate surface water. Prevent product from entering drains.
.3 Methods and materials for con Methods for cleaning up :	
Additional advice :	Dust deposits should not be allowed to accumulate on surfaces, as these may form an explosive mixture if they are released into the atmosphere in sufficient concentration. Avoid dispersal of dust in the air (i.e., clearing dust surfaces with compressed air).
.4 Reference to other sections	
ECTION 7: Handling and storage	
.1 Precautions for safe handling Handling	
Advice on safe handling :	Use good housekeeping for safe handling of the product. Keep out of water sources and sewers.
	Spilled pellets and powders may create a slipping hazard.
	Electrostatic charge may accumulate and create a hazardous condition when handling this material. To minimize this hazard, bonding and grounding may be necessary, but may not by themselves be sufficient. At elevated temperatures (>350°F, >177°C), polyethylene can release vapors and gases, which are irritating to the mucous membranes of the eyes, mouth, throat, and lungs. These substances may include acetaldehyde, acetone, acetic acid, formic acid, formaldehyde and acrolein. Based on animal data and limited epidemiological evidence, formaldehyde has been listed as a carcinogen. Following all recommendations within this SDS should minimize exposure to thermal processing emissions.
Advice on protection : against fire and explosion	Treat as a solid that can burn. Avoid generating dust; fine dust dispersed in air in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion
	hazard.

Version 1.5

SAFETY DATA SHEET

Revision Date 2019-10-17

7.2

Conditions for safe storage, including any incompatibilities

Storage

Requirements for storage areas and containers	:	Keep in a dry place. Keep in a well-ventilated place.
Advice on common storage	:	Do not store together with oxidizing and self-igniting products.

SECTION 8: Exposure controls/personal protection

8.2

Exposure controls Engineering measures

Consider the potential hazards of this material (see Section 2), applicable exposure limits, job activities, and other substances in the work place when designing engineering controls and selecting personal protective equipment. If engineering controls or work practices are not adequate to prevent exposure to harmful levels of this material, the personal protective equipment listed below is recommended. The user should read and understand all instructions and limitations supplied with the equipment since protection is usually provided for a limited time or under certain circumstances.

Personal protective equipment

Respiratory protection	:	No respiratory protection is normally required. If heated material generates vapor or fumes that are not adequately controlled by ventilation, wear an appropriate respirator. Use the following elements for air-purifying respirators: Organic Vapor and Formaldehyde. Use a positive pressure, air- supplying respirator if there is potential for uncontrolled release, exposure levels are not known, or other circumstances where air-purifying respirators may not provide adequate protection. Dust safety masks are recommended when the dust concentration is excessive.	
Eye protection	:	Use of safety glasses with side shields for solid handling is good industrial practice. If this material is heated, wear chemical goggles or safety glasses with side shields or a face shield. If there is potential for dust, use chemical goggles.	
Skin and body protection	:	At ambient temperatures use of clean and protective clothing is good industrial practice. If the material is heated or molten, wear thermally insulated, heat-resistant gloves that are able to withstand the temperature of the molten product. If this material is heated, wear insulated clothing to prevent skin contact if engineering controls or work practices are not adequate.	
CTION 9: Physical and chemical properties			

SECTION 9: Physical and chemical properties

9.1

Information on basic physical and chemical properties

Appearance

SDS Number:10000000795

SAFETY DATA SHEET

Revision Date 2019-10-17

	Version 1.5	Revision Date 2019-10-1
	Form Physical state Color Odor Odor Threshold	 Pellets Solid Opaque Mild to no odor No data available
	Safety data	
	Flash point	: No data available
	Lower explosion limit	: Not applicable
	Upper explosion limit	: Not applicable
	Autoignition temperature	: No data available
	Thermal decomposition	: Low molecular weight hydrocarbons, alcohols, aldehydes, acids and ketones can be formed during thermal processing.
	рН	: Not applicable
	Melting point/range	: 90 - 140 °C (194 - 284 °F)
	Melting point/freezing point	Not applicable
	Initial boiling point and boiling range	: Not applicable
	Vapor pressure	: Not applicable
	Relative density	: Not applicable
	Density	: 0,91 - 0,97 g/cm3 Please refer to the Technical Data Sheet (TDS) for more detailed information relating to the nominal physical properties, including density, of this polyethylene resin grade.
	Water solubility	: Negligible
	Partition coefficient: n- octanol/water	: No data available
	Solubility in other solvents	: No data available
	Viscosity, dynamic	: Not applicable
	Viscosity, kinematic	: Not applicable
	Relative vapor density	: Not applicable
	Evaporation rate	: Not applicable
	SECTION 10: Stability and reactive	/ity
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SDS Number:100000000795

6/11

	SAFETY DATA SHEE
Marlex® HXM 50100-01	Polyethylene
Version 1.5	Revision Date 2019-10-1
0.1	
Reactivity	: This material is considered non-reactive under normal ambient and anticipated storage and handling conditions of temperature and pressure.
0.2	
Chemical stability	: This material is considered stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.
0.3	
Possibility of hazardous read	ctions
0.4 Conditions to avoid	· Avoid prolonged store so at alloyed to report the
	: Avoid prolonged storage at elevated temperature.
0.5 Materials to avoid	: Avoid contact with strong oxidizing agents.
Thermal decomposition	: Low molecular weight hydrocarbons, alcohols, aldehydes,
Thermal decomposition	acids and ketones can be formed during thermal processing.
0.6	
Hazardous decomposition products	: Normal combustion forms carbon dioxide, water vapor and may produce carbon monoxide, other hydrocarbons and hydrocarbon oxidation products (ketones, aldehydes, organic acids) depending on temperature and air availability. Incomplete combustion can also produce formaldehyde.
Other data	: No decomposition if stored and applied as directed.
SECTION 11: Toxicological inform	nation
1.1	
Information on toxicological	effects
Marlex® HXM 50100-01 Poly Acute oral toxicity	•
Marlex® HXM 50100-01 Poly Acute inhalation toxicity	
Marlex® HXM 50100-01 Poly Acute dermal toxicity	
Marlex® HXM 50100-01 Poly Skin irritation	ethylene : No skin irritation
Marlex® HXM 50100-01 Poly Eye irritation	ethylene : No eye irritation

SDS Number:10000000795

SAFETY	δάτα	SHEET
SAFELL	DATA	SHEET

Version '	1.5
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Revision Date 2019-10-17

Marlex® HXM 50100-01 Polyethylene Sensitization : Did not cause sensitization on laboratory animals.				
Marlex® HXM 50100-01 Poly Further information	 ethylene This product contains POLYMERIZED OLEFINS. During thermal processing (>350°F, >177°C) polyolefins can release vapors and gases (aldehydes,ketones and organic acids) which are irritating to the mucous membranes of the eyes, mouth, throat, and lungs. Generally these irritant effects are all transitory. However, prolonged exposure to irritating off-gases can lead to pulmonary edema. Formaldehyde (an aldehyde) has been classified as a carcinogen based on animal data and limited epidemiological evidence. 			
SECTION 12: Ecological informa	tion			
12.1 Toxicity				
Ecotoxicity effects				
12.2 Persistence and degradabili	ty			
Biodegradability	: This material is not expected to be readily biodegradable.			
12.3 Bioaccumulative potential Elimination information (persis	tence and degradability)			
Bioaccumulation	: Does not bioaccumulate.			
12.4 Mobility in soil				
Mobility	: The product is insoluble and floats on water.			
12.5 Results of PBT and vPvB assessment				
12.6 Other adverse effects Additional ecological information	: This material is not expected to be harmful to aquatic organisms., Fish or birds may eat pellets which may obstruct their digestive tracts.			
Ecotoxicology Assessment				
Short-term (acute) aquatic hazard	: This product has no known ecotoxicological effects.			
Long-term (chronic) aquatic hazard	: This product has no known ecotoxicological effects.			
SECTION 13: Disposal considera	SECTION 13: Disposal considerations			
13.1 Waste treatment methods				
SDS Number:100000000795	8/11			

Version 1.5

The information in this SDS pertains only to the product as shipped.

Use material for its intended purpose or recycle if possible. This material, if it must be discarded, may meet the criteria of a hazardous waste as defined by US EPA under RCRA (40 CFR 261) or other State and local regulations. Measurement of certain physical properties and analysis for regulated components may be necessary to make a correct determination. If this material is classified as a hazardous waste, federal law requires disposal at a licensed hazardous waste disposal facility.

SECTION 14: Transport information

14.1 - 14.7

Transport information

The shipping descriptions shown here are for bulk shipments only, and may not apply to shipments in non-bulk packages (see regulatory definition).

Consult the appropriate domestic or international mode-specific and quantity-specific Dangerous Goods Regulations for additional shipping description requirements (e.g., technical name or names, etc.) Therefore, the information shown here, may not always agree with the bill of lading shipping description for the material. Flashpoints for the material may vary slightly between the SDS and the bill of lading.

US DOT (UNITED STATES DEPARTMENT OF TRANSPORTATION)

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

IMO / IMDG (INTERNATIONAL MARITIME DANGEROUS GOODS)

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

IATA (INTERNATIONAL AIR TRANSPORT ASSOCIATION)

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

ADR (AGREEMENT ON DANGEROUS GOODS BY ROAD (EUROPE))

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

RID (REGULATIONS CONCERNING THE INTERNATIONAL TRANSPORT OF DANGEROUS GOODS (EUROPE))

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

ADN (EUROPEAN AGREEMENT CONCERNING THE INTERNATIONAL CARRIAGE OF DANGEROUS GOODS BY INLAND WATERWAYS)

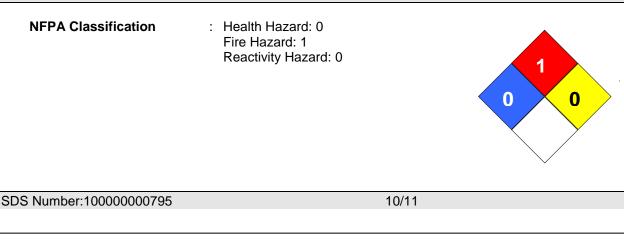
NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC CodeSDS Number:1000000007959/11

Version 1.5

Revision Date 2019-10-17

SECTION 15: Regulatory information 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture **National legislation** Commission Regulation (EU) 2015/830 of 28 May 2015 amending Regulation (EC) No 1907/2006 of the European Parliament and of the Council on the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH) Water contaminating class : nwg not water endangering (Germany) 15.2 Major Accident Hazard : 96/82/EC Update: 2003 Legislation Directive 96/82/EC does not apply : ZEU_SEVES3 Update: Not applicable Notification status On the inventory, or in compliance with the inventory Europe REACH Switzerland CH INV On the inventory, or in compliance with the inventory United States of America (USA) On or in compliance with the active portion of the 5 TSCA **TSCA** inventory Canada DSL All components of this product are on the Canadian DSL Australia AICS On the inventory, or in compliance with the inventory 1 On the inventory, or in compliance with the inventory New Zealand NZIoC 1 Japan ENCS On the inventory, or in compliance with the inventory 1 Korea KECI A substance(s) in this product was not registered, notified to be registered, or exempted from registration by CPChem according to K-REACH regulations. Importation or manufacture of this product is still permitted provided the Korean Importer of Record has themselves notified the substance. Philippines PICCS On the inventory, or in compliance with the inventory 1 China IECSC On the inventory, or in compliance with the inventory 5 On the inventory, or in compliance with the inventory Taiwan TCSI 5 **SECTION 16: Other information**



Version 1.5

Revision Date 2019-10-17

Further information

Legacy SDS Number : 240370

Significant changes since the last version are highlighted in the margin. This version replaces all previous versions.

The information in this SDS pertains only to the product as shipped.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

k	Key or legend to abbreviations and a	cronyms used	d in the safety data sheet
ACGIH	American Conference of Government Industrial Hygienists	LD50	Lethal Dose 50%
AICS	Australia, Inventory of Chemical Substances	LOAEL	Lowest Observed Adverse Effect Level
DSL	Canada, Domestic Substances List	NFPA	National Fire Protection Agency
NDSL	Canada, Non-Domestic Substances List	NIOSH	National Institute for Occupational Safety & Health
CNS	Central Nervous System	NTP	National Toxicology Program
CAS	Chemical Abstract Service	NZIoC	New Zealand Inventory of Chemicals
EC50	Effective Concentration	NOAEL	No Observable Adverse Effect Level
EC50	Effective Concentration 50%	NOEC	No Observed Effect Concentration
EGEST	EOSCA Generic Exposure Scenario Tool	OSHA	Occupational Safety & Health Administration
EOSCA	European Oilfield Specialty Chemicals Association	PEL	Permissible Exposure Limit
EINECS	European Inventory of Existing Chemical Substances	PICCS	Philippines Inventory of Commercial Chemical Substances
MAK	Germany Maximum Concentration Values	PRNT	Presumed Not Toxic
GHS	Globally Harmonized System	RCRA	Resource Conservation Recovery Act
>=	Greater Than or Equal To	STEL	Short-term Exposure Limit
IC50	Inhibition Concentration 50%	SARA	Superfund Amendments and Reauthorization Act.
IARC	International Agency for Research on Cancer	TLV	Threshold Limit Value
IECSC	Inventory of Existing Chemical Substances in China	TWA	Time Weighted Average
ENCS	Japan, Inventory of Existing and New Chemical Substances	TSCA	Toxic Substance Control Act
KECI	Korea, Existing Chemical Inventory	UVCB	Unknown or Variable Composition, Complex Reaction Products, and Biological Materials
<=	Less Than or Equal To	WHMIS	Workplace Hazardous Materials Information System
LC50	Lethal Concentration 50%		